



RK CNC SOLUTIONS

#23/5, Near Yashas Vidya Kendra Masthappa Layout,
Somashettihalli, Chikabanavara Post, Bangalore – 560 090
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Customer's Name:

Machine make:

Machine Model:

Unit Serial No.

Parameter to check after installation

Parameter	Readings	Remarks
Voltage b/w Pin 1 & 2	AC	3 Φ AC Supply
Voltage b/w Pin 1 & 3	AC	3 Φ AC Supply
Voltage b/w Pin 2 & 3	AC	3 Φ AC Supply
Voltage b/w Pin 1 & 4	AC	
Voltage b/w Pin 2 & 4	AC	
Voltage b/w Pin 3 & 4	AC	
Voltage b/w Pin 5 & 6	DC	Operating Voltage
Voltage b/w Earth & Neutral	AC	
Voltage at Pin 7 wrt Brk 0	DC	Contact 01 Brk Input
Voltage at Pin 8 wrt Brk 0	DC	Contact 01 Brk Output
Voltage at Pin 9 wrt Brk 0	DC	Contact 02 Emg Input
Voltage at Pin 10 wrt Brk 0	DC	Contact 02 Emg Output
Voltage at Pin 11 wrt Brk 0	DC	Contact 03 Emg Input
Voltage at Pin 12 wrt Brk 0	DC	Contact 03 Emg Output

Status of all indication R Y B W G (ON or OFF)